



Assembly Instructions

1. Decide if you will be using Tebben receiver insert Part number 12-1012 or your own ball mount not supplied with Step-UP kit .If ball mount is used a minimum of 5” of space required as shown in illustration, from center of mounting hole to plate welded on for 2” ball.
2. Tebben StepUP is designed to fit most standard universal Pickup receivers. A minimum of 2 3/8” space on ball mount is required to attach Step UP unit.
3. Tebben Receiver insert is ready to fit standard Pickup receivers if a ball mount is not required for pulling trailers. A standard 5/8” pin is required to attach insert.
4. After installing Step UP in Pickup receiver a 1/2” set screw and jam nut located on bottom side will need to be tightened until all movement of Step Up is eliminated.
5. After tightening set screw use second 3/4” wrench and tighten jam nut against weld nut on main body of Step UP unit. Retighten bolts as needed.
6. Lifting either spring loaded pin will release step arm for swinging to center placement as shown in illustration or to side when tailgate is in up position. Make sure pin is in down position before standing on step.